# Windows AC MED HD WH Service Manual



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# 1. Model

MED

	WH		
102254	MWCUWH-23ERN8-MCI4		
	HD		
MWJUK-25CRN8-MCJ3	MWJUK-28CRN8-MCI0		

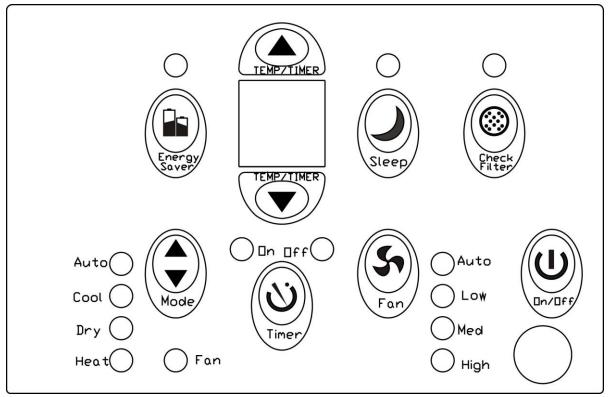
# 2.Dimension



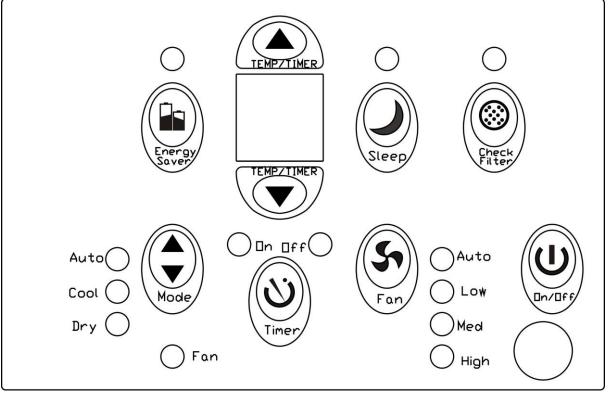
Dimension Mode	W (mm, inch)		H (mm, inch)		D (mm, inch)	
MED/WH	600	23.6	455	17.9	645	25.4
HD	673	26.5	473	18.6	674	26.5

# 3. Operation Modes and Instructions

# 3.1 Display control



#### **ELECTRONIC HEATING MODELS**



**COOLING-ONLY MODELS** 

## On-Off Button

Press (U) to turn on or off the unit.

NOTE: The unit will initiate automatically the Energy Saver function under cool, Dry, Auto (only Auto-Cooling and Auto-Fan) modes.

#### Up and Down Button

Press or hold either Up(  $\bigcirc$  ) or Down(  $\bigcirc$  ) the setting temperature  $2^{\circ}F/1^{\circ}C$  each times from  $62^{\circ}F$  ( $17^{\circ}C$ ) to  $86^{\circ}F$  ( $30^{\circ}C$ ). Also can be used for time adjust in Timer function.

Some models press and hold both Up and Down buttons for 3 seconds, will change the display from  $\ {}^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!\!{}^\circ\!\!{}^\circ\!\!\!{}^\circ\!\!{}^\circ\!\!\!{}^\circ$ 

#### Mode select Button

Press 🖾 to change the operation mode, each time you press the button, a mode is selected in a sequence that goes from Auto, Cool, Dry and Fan.

The unit will initiate automatically the Energy Saver function under Cool, Dry, Auto (only Auto-Cooling and Auto Fan) modes.

Base on Energy Stars' requirement.

#### Fan speed Button

Press O to change the fan speed, each time you press the button, the fan speed in four steps, Auto, Low, Med and High. The fan speed can't be adjusted under HEAT mode. On Dry mode, the fan speed is controlled at Low automatically.

#### Timer Button

Press O to start or stop the Auto On or Auto Off function. Press or hold either OUp or ODown the setting time from 0.0 to 24 hours.

#### Sleep Button

Press U to start or stop the sleep function.

#### Energy Saver Button

Press P to start or stop the energy saver function. This function is available on Cool, Dry, Auto (only Auto-Cooling and Auto-Fan) modes.

When the room temperature is meet the compressor shut off condition, the fan motor will continue running for 3 minutes, after that, the fan motor will running for 2 minutes every 10 minutes, until the compressor start.

#### **Check Filter Button**

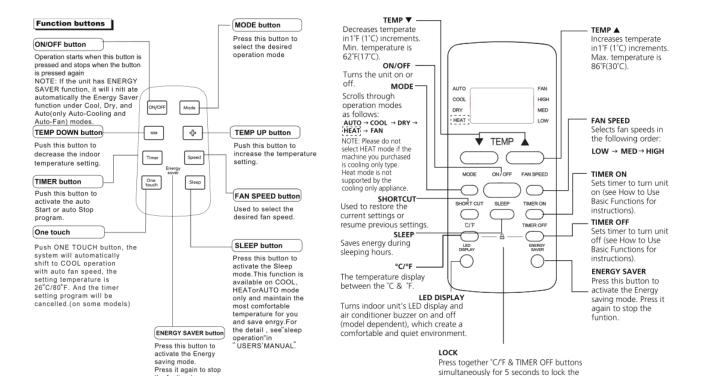
This function is a reminder to clean the Air Filter for more efficient and more health. The LED light will keep

illuminate after 250 hours of operation, until press  $^{\textcircled{1}}$ .

3.2 Remote control

RG15B1/E

#### RG51G5(1)/EU1



simultaneously for 5 seconds to lock the

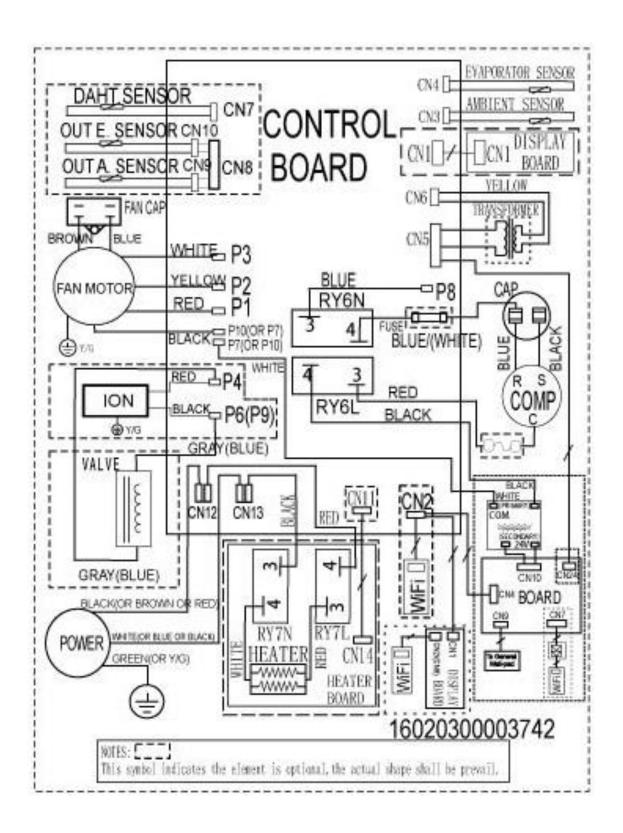
keyboard. Press together the two buttons for 2 seconds to unlock the keyboard.

4 Wiring Diagram

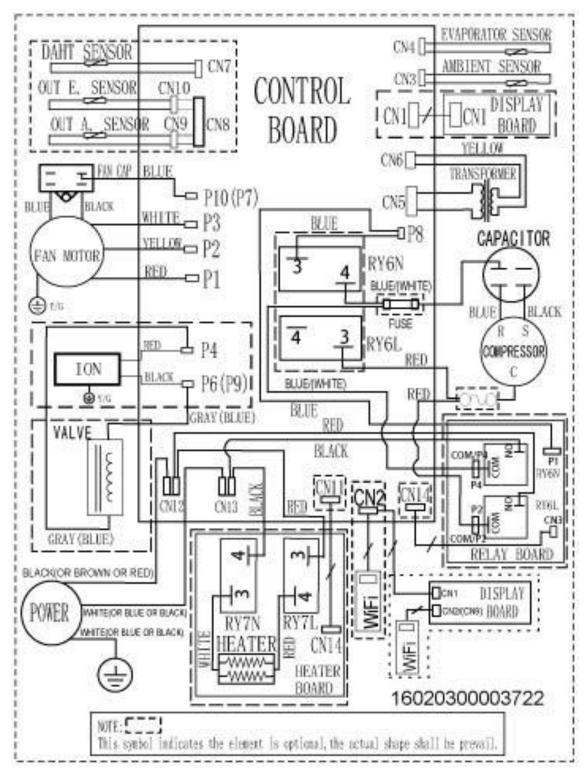
the funtion.(on some

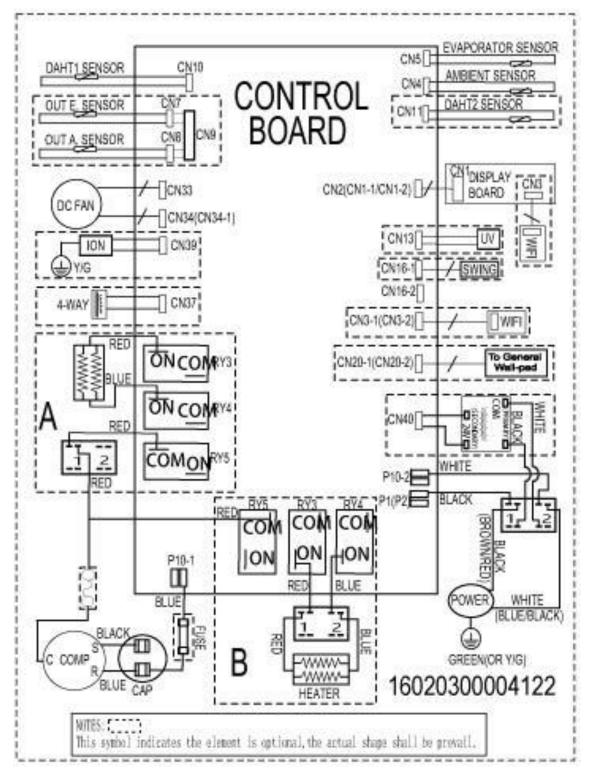
models)

MWHUK-15CRN8-BCK8, 102087



#### MWJUK-25CRN8-MCJ3, MWJUK-28CRN8-MCI0





### ■ 5 Electronic function(For remote

### control models)

#### 5.1 Terms and definitions

- TA: Temperature of indoor ambient (T1)
- TE: Temperature of evaporator (T2).
- TC: Temperature of condenser (T3).
- TO: Temperature of outdoor ambient (T4)
- TS: The set temperature.
- DAHT: Sensor of heater(T5)

#### **5.2 Protection function**

1. The compressor restart protection functions with a delay of 3 minutes.

2. Sensor redundancy and automatic shutoff.

#### 5.3 Auto mode

In Auto mode, the unit will choose cooling or fan-only mode according to  $\Delta T(\Delta T = TA-Ts)$ 

∆T=TA-Ts	Running mode			
ΔT>4°F(2°C)	Cooling			
-2°F(-1°C)≤ΔT≤4°F(2°C)	Fan-only			
ΔT<-2°F(-1°C)	Heating (Setting temperature is			
	TS-1°F(0.5°C));			
	Or Fan-only (for cooling only models).			

#### 5.4 Fan-only mode

1. The temperature can't be controlled at the mode, and the room ambient temperature is display on LED.

The temperature only display 32 to 99 °F (0 to 37°C), If

out of range will display LO or HI.

2. The lon/ Timer functions are valid at the fan-only mode.

3. Auto fan: In fan-only mode, AC operates the same as auto fan in cooling mode with the temperature set at 75°F(24°C).

#### 5.5 Cooling mode

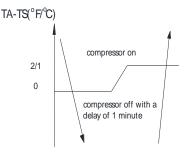
1. The temperature can be set from 62 to  $86^{\circ}F(17 \text{ to})$ 

30°C)

2. Compressor Control

The compressor operates as below:





When TA≤TS, compressor off

When T1>TS+2°F(1°C), compressor on

#### 3. Fan Control

In cooling mode, the indoor fan operates continuously. The fan speed can be set to high, medium or low.

1) When the fan runs at low fan: when T1≥TS+2.5°F

(1.5°C), the fan will run at medium fan.

2) When the fan runs at medium fan:

A. After 1 minute, switch to high fan when T1≥TS+2.5

°F(1.5°C).

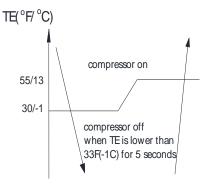
B. After 1 minute, switch to low fan when T1≤TS-1°F

#### (0.5°C)

3) When the fan runs at high fan for 1 minute , it will run at medium fan when T1≤TS.

4. Auto-defrosting function protection as below:

When TE is lower, it means that the evaporator frosts. Then the unit starts defrosting, and the indoor fan keeps working at the moment. When the temperature is up, the unit stops defrosting.



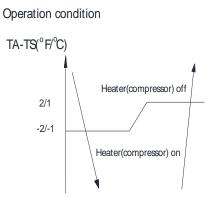
#### 5.6 Heating mode

1. The temperature can be set from 62 to 86°F(17 to

30°C)

2. Compressor Control

The compressor operates as below:



#### 3. Fan Control

In heating mode, the indoor fan operates continuously. The fan speed can be set to high, medium or low.

1) When the fan runs at low fan: when T1≤TS-2.5°F

(1.5°C), the fan will run at medium fan.

2) When the fan runs at medium fan:

A. After 1 minute, switch to high fan when T1≤TS-2.5

°F(1.5°C).

B. After 1 minute, switch to low fan when T1≥TS+1°F

#### (0.5°C)

3) When the fan runs at high fan for 1 minute , it will run at medium fan when T1≥TS.

4. In heating mode, ION/Sleep/Timer/Follow me function are valid.

#### 5.7 Dry mode

1. The temperature can be setting the same as cooling mode.

2. The fan speed will keep running at low speed and can't be controlled at the mode.

#### 5.8 Sleep mode

1. The sleep function is available in cooling, heating, or auto mode.

2. In this mode the fan speed will be change to auto

fan.

3. In this mode the selected temperature will increase (cooling) or decrease (heating) by  $2^{\circ}F/1$  (or 2)°C 30 minutes after the mode is selected. The temperature will then increase (cooling) or decrease (heating) by another  $2^{\circ}F/1$  (or 2)°C after an additional 30 minutes. This new temperature will be maintained for 7 hours before it returns to the originally selected temperature. This ends the Sleep mode and the unit will continue to operate as originally programmed.

4. When the function is start, if you do any operation below, the function will stop.

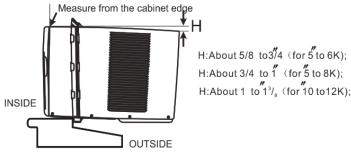
• Press sleep button again, or use the remote control to set anything.

• Turn off the unit.

• It is time to turn off the unit, for timer off function.

### 6 Installation and use notice

**6.1** The inside should be higher than outside, to make sure that the water from evaporator will be easy to flow to the outside. and the water will be helpful to get more capacity and more EER.



Wooden Windows

NOTE: Check that air conditioner is tilted back about H(tiled about 3°to 4°downward to the outside). After proper installation, condensate should not drain from the overflow drain hole during normal use, correct the slope otherwise.

filter before re-use.

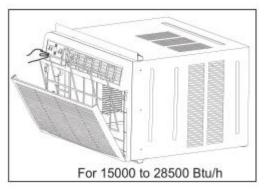
#### 6.2 Cleaning filter

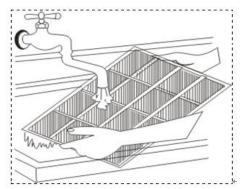
The air filter should be checked at least once a month to see if cleaning is necessary. Trapped particles in the filter can build up and cause an accumulation of frost on the cooling coils.

• Push the vent handle to the Vent Closed position (where applicable). Open the front panel.

• Take the filter by the center and pull up and out.

• Wash the filter using liquid dishwashing detergent and warm water. Rinse filter thoroughly. Gently shake excess water from the filter. Be sure the filter is thoroughly dry before replacing. Instead of washing, you may vacuum the filter clean.





Notice:

- Never use hot water over 104°F(40°C) to clean the air filter. Never attempt to operate the unit without the air filter.
- Every time, when filter check LED light, we suggest to cleaning the filter, it will be better for healthy, and save energy.
- When the AC has not used for a long time, like one month or more, we suggest to cleaning the

#### 6.3 Cabinet Cleaning

• Be sure to unplug the air conditioner to prevent shock or fire hazard. The cabinet and front may be dusted with an oil-free cloth or washed with a cloth dampened in a solution of warm water and mild liquid dishwashing detergent. Rinse thoroughly and wipe dry.

• Never use harsh cleaners, wax or polish on the cabinet front.

• Be sure to wring excess water from the cloth before wiping around the controls. Excess water in or around the controls may cause damage to the air conditioner.

• Plug in air conditioner.

#### 6.4 Winter Storage

If you plan to store the air conditioner during the winter, remove it carefully from the window according to the installation instructions. Cover it with plastic or return it to the original carton.

# 7 Troubleshooting

In general, possible trouble is classified in three kinds. One is called Starting Failure which is caused from an electrical defect, another is ineffective Air Conditioning caused by a defect in the refrigeration circuit and improper application, and the other is called the Structure Damage.

## 7.1 Troubleshooting

Problem	Solution				
	Wall plug disconnected. Push plug firmly into wall outlet.				
Air conditionar daga not start	House fuse blown or circuit breaker tripped. Replace fuse with time delay type or reset circuit breaker.				
Air conditioner does not start	Plug Current Device Tripped. Press the RESET button.				
	Power is OFF. Turn power ON.				
	Room temperature below 17 $^{\circ}C(62^{\circ}F)$ . Cooling may not occur until room temperature rises above 17 $^{\circ}C(62^{\circ}F)$ .				
Air from unit does not feel cold enough	Temperature sensing behind air filter element touching cold coil. Keep it from the cold coil.				
All from unit does not reel cold enough	Set to a Lower temperature.				
	Compressor stopped when changing modes. Wait for 3 minutes after set to the COOL mode.				
	Outdoor temperature below 17 °C(62°F). To defrost the coil, set FAN ONLY mode.				
Air conditioner cooling, but room is too	Air filter may be dirty. Clean filter. Refer to Care and Cleaning section. To defrost, set to FAN ONLY mode.				
warm- ice forming on cooling coil behind decorative front.	Thermostat set too cold for night-time cooling. To defrost the coil, set to FAN ONLY mode. Then, set temperature				
	to a Higher setting.				
	Dirty air filter- air restricted. Clean air filter. Refer to Care and Cleaning section.				
Air conditioner conting but room is too	Temperature is set too High, set temperature to a lower setting.				
Air conditioner cooling, but room is too	Air directional louvers positioned improperly. Position louvers for better air distribution.				
warm- NO ice forming on cooling coil behind decorative front.	Front of units is blocked by drapes, blinds, furniture, etc restricts air distribution. Clear blockage in front of unit.				
	An open doors, windows, or register may allow cold air to escape. Close any doors, windows or registers.				
	The room may be too warm. Allow additional time to remove "Stored heat" from walls, ceiling, floor and furniture.				
	Dirty air filter- air restricted. Clean air filter				
Air conditioner turns on and off rapidly	Outside temperature extremely hot. Set FAN speed to a Higher setting to bring air past cooling coils more				
	frequently.				
Noise when unit is cooling	Air movement sound. This is normal. If too loud, set to a slower FAN setting.				
Noise when unit is cooling	Window vibration - poor installation. Refer to installation instructions or check with installer.				
Water dripping INSIDE when unit is	Improper installation. Tilt air conditioner slightly to the outside to allow water drainage. Refer to installation				
cooling.	instructions - check with installer.				
Water dripping OUTSIDE when unit is	DE when unit is Unit removing large quantity of moisture from humid room. This is normal during excessively humid days.				
cooling.					
Remote Sensing Deactivating	Remote control not located within range. Place remote control within 20 feet and pointed in the general direction of				
Prematurely (some models)	the air conditioner unit.				
	Remote control signal obstructed. Remove obstruction.				
Room too cold	Set temperature too low. Increase set temperature.				

### 7.2 Sensor malfunction

LED display	Stand for			
AS	Room temperature sensor T1 is in open circuit or has short			
A3	circuited			
LO	Room temperature sensor T1 is in open circuit in fan only mode			
HI	Room temperature sensor T1 has short circuit in fan only mode			
HS	HS Electric heating sensor is in open circuit or has short circuited			
- <b>C</b>	Outdoor room temperature sensor T4 is in open circuit or has			
oS	short circuited			
CS	Condenser coil temperature sensor T3 is in open circuit or has			
0.5	short circuited			
ES/●	Evaporator temperature sensor T2 is in open circuit or has			
E3/ •	short circuited			
E3	The indoor fan speed is operating outside of the normal			
E3	range(for WH)			

### Malfunction display:

When the malfunction happened at the same time, the priority is E3>AS> HS> oS>CS>ES When error occurs, unplug the unit and plug it back in. If error repeats, call for service.

# 7.3 Characteristic of temperature sensor

Temp.℃	Temp.⁰F	Resistance KΩ	Temp.℃	Temp.⁰F	Resistance K $\Omega$	
-10	14	62.2756	31	87.8	7.6241	
-9	15.8	58.7079	32	89.6	7.2946	
-8	17.6	56.3694	33	91.4	6.9814	
-7	19.4	52.2438	34	93.2	6.6835	
-6	21.2	49.3161	35	95	6.4002	
-5	23	46.5725	36	96.8	6.1306	
-4	24.8	44.0000	37	98.6	5.8736	
-3	26.6	41.5878	38	100.4	5.6296	
-2	28.4	39.8239	39	102.2	5.3969	
-1	30.2	37.1988	40	104	5.1752	
0	32	35.2024	41	105.8	4.9639	
1	33.8	33.3269	42	107.6	4.7625	
2	35.6	31.5635	43	109.4	4.5705	
3	37.4	29.9058	44	111.2	4.3874	
4	39.2	28.3459	45	113	4.2126	
5	41	26.8778	46	114.8	4.0459	
6	42.8	25.4954	47	116.6	3.8867	
7	44.6	24.1932	48	118.4	3.7348	
8	46.4	22.5662	49	120.2	3.5896	
9	48.2	21.8094	50	122	3.4510	
10	50	20.7184	51	123.8	3.3185	
11	51.8	19.6891	52	125.6	3.1918	
12	53.6	18.7177	53	127.4	3.0707	
13	55.4	17.8005	54	129.2	2.959	
14	57.2	16.9341	55	131	2.8442	
15	59	16.1156	56	132.8	2.7382	
16	60.8	15.3418	57	134.6	2.6368	
17	62.6	14.6181	58	136.4	2.5397	
18	64.4	13.918	59	138.2	2.4468	
19	66.2	13.2631	60	140	2.3577	
20	68	12.6431	61	141.8	2.2725	
21	69.8	12.0561	62	143.6	2.1907	
22	71.6	11.5000	63	145.4	2.1124	
23	73.4	10.9731	64	147.2	2.0373	
24	75.2	10.4736	65	149	1.9653	
25	77	10.000	66	150.8	1.8963	
26	78.8	9.5507	67	152.6	1.8300	
27	80.6	9.1245	68	154.4	1.7665	
28	82.4	8.7198	69	156.2	1.7055	
29	84.2	8.3357	70	158	1.6469	
30	86	7.9708	-			